



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2327-1

Job Sheet 168650



Part No: D2327-1

Job Qty: 20 ea

Part Name: Spacer Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/26/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP D 05.11.02 Removed 303 SS KJ/EC IPP Rev:E Removed 303SS JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/25/17	0.00	0.00	Start Up Machining		
100	Hardinge	20 pcs		11/26/17	0.00	2.37	Hardinge		
120	QC	20 pcs		11/26/17	0.00	0.00	QC8		
130	Packaging	20 pcs		11/26/17	0.00	0.00	Packaging3		
140	QC21-SA	20 Ea		11/26/17	0.00	0.00	QC21		

Part Op 100 - Turn per Folio FA232 and Dwg D2327 Deburr BOTH ENDS

Descriptions: 130 - *****STOCK IN BASKET CELL***** LOCATION : WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R0.375	4	6	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer Bushing	0.375Inches $\pm$ 0.010	0.385 0.365	Diameter	
2	Spacer Bushing	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
3	Spacer Bushing	2.000Inches $\pm$ 0.010	2.010 1.990		

Plex 11/21/17 7:30 AM dart.lacelle.linda

DART
AEROSPACE

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pacar Bushing

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D2327 - 1

PART NO:

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/02/17

Job No: 168650

